



Czech

CERTIFICATE EN ISO 3834-2

Hutní montáže, a.s.
Ruská 1142/30, Vítkovice
CZ - 703 00 Ostrava
CRN: 15504140

**Certification Body No. 3170, accredited by CAI (ČIA, o.p.s.)
according to EN ISO IEC 17065:2012**

hereby confirms that the company has been examined and fulfils the requirements of welding process within the following scope of certification:
EN ISO 3834-2:2022


For the type of product:

**Steel structures, road, and railway bridges up to execution class
EXC 4, process equipment, boilers, and piping**

Welding processes:	111, 121, 141, 135, 136, 138, 783 acc. to EN ISO 4063
Base materials:	Material group 1.1, 1.2, 1.3, 1.4, 2.1, 3.1, 3.2, 4.2, 5.1, 5.2, 6.1, 6.2, 6.4, 7.1, 8.1, 8.2, 10.1, 43, 45 acc. to CEN ISO/TR 15608:2013 in the extent of qualified WPQR for each application area
Welding supervision:	Jiří Papež, born: 29.01.1964 Qualification E/IWE, „C“ 6.2.2 */, internal
Deputy:	Miroslav Szmek, born: 15.10.1988 Qualification IWT, „C“ 6.2.2 */, internal
Test No:	5417013/07
Certificate awarded on:	14.01.2024
Valid until:	13.01.2027
Registration number:	3170/001/24 rev.1



Brno, 23.02.2024


Ing. Tamara Remišová
COV TÜV NORD Czech, s.r.o.

*/ Qualification of welding supervision in accordance with a document EA 6/02 M:2022, EN ISO 14731:2019.
The documents used by the above-mentioned manufacturer are in accordance with the requirements acc. to EN ISO 3834-5, incl. EN ISO standards and other standards and regulations.
The report from the last audit is an integral part of the certificate.

Certificate No.: 3170/001/24, Annex No.1

Other deputies: BODNÁR Richard IWS born 06.07.1974, BOYKO Andrij IWT born 12.12.1974, KRETEK Radim Ing. IWT, born 28.7.1974, PIŠTĚK Peter IWE born 28.08.1985, Antoniazi Samuel IWT born 20.10.2001

Qualification of valid welding procedures should be adhered to during the welding process, and conditions for the performance of welder practical exams must be fulfilled in accordance with relevant standards and regulations for given area.

Welding processes (acc. to EN ISO 4063):	Material groups (dle CEN ISO/TR 15608):
111 (E) manual	1.1 with $R_{eH} \leq 265$ MPa, 1.2 with $R_{eH} \leq 355$ MPa, 1.3 with $R_{eH} \leq 460$ MPa 1.4 3.1 with $R_{eH} \leq 690$ MPa 3.2 with $R_{eH} \leq 1200$ MPa 1.1/8.2 1.2/5.1, 1.2/6.2, 1.2/8.1, 5.1, 5.2/6.2 43/43, 45/45 8.1/5.1, 8.2/43, 8.2/5.2,
121 fully mechanized	1.2 with $R_{eH} \leq 355$ MPa, 1.3 with $R_{eH} \leq 460$ MPa 2.1 with $R_{eH} \leq 460$ MPa
141 (WIG/TIG) manual	1.1 with $R_{eH} \leq 265$ MPa, 1.2 with $R_{eH} \leq 355$ MPa, 4.2, 5.1, 6.1, 6.2, 6.4, 8.1, 8.2, 43, 45, 10.1 1.1/10.1, 1.2/4.2, 1.2/5.1, 1.2/5.2, 1.2/6.1, 1.2/8.1, 1.2/10.1, 4.2/5.1, 5.1/5.2, 5.1/8.1, 5.1/6.2, 5.1/7.1, 5.2/6.4, 5.2/6.1, 5.2/8.1, 6.1/8.1, 6.1/6.4, 6.2/6.4, 6.2/8.1, 6.2/7.1, 8.1/46, 8.1/10.1, 8.1/45, 8.2/46, 8.2/43
135 (MAG) partly mechanized	1.1 with $R_{eH} \leq 265$ MPa, 1.1/5.1
136 (MAG) partly mechanized	1.2 with $R_{eH} \leq 355$ MPa, 1.3 with $R_{eH} \leq 460$ MPa 2.1 with $R_{eH} \leq 460$ MPa
138 (MAG) partly mechanized	2.1 with $R_{eH} \leq 460$ MPa
783 partly mechanized	1.1 with $R_{eH} \leq 265$ MPa, 1.2 with $R_{eH} \leq 355$ MPa 2.1 with $R_{eH} \leq 460$ MPa

Product standards: EN 1090-2, EN 12952, EN 13480, ČSN 732603, TKP 19 A, TKP 19 SŽDC

Certificate No.: 3170/001/24, Annex No.1



General requirements:

According to EN ISO 3834-2

Certificate revocation

Certification Body, which has issued this certificate, may revoke this certificate if:

- there are substantial doubts that welding was carried out according to respective standards
- there are substantial doubts that welding supervision was performed properly according to respective standards
- approved welding supervision is no longer available to the full extent
- valid welder and welding personnel certificates according to respective standards are not available
- welding according to respective standards is being carried out by welders and welding personnel that have not passed appropriate exams
- other conditions according to respective standards are no longer being fulfilled
- Certification Body is not allowed to perform yearly surveillance audits
- company waives the right to the certificate.

After certificate revocation, the company should confirm the certificate revocation to the Certification Body in writing.

If a valid certificate is to be renewed, it is necessary to request the Certification Body to extend the validity of the certificate at least **2 months** before the period of validity of the current certificate expires.

Distribution list:

1. Customer
2. Documents